LM Cosmetic Packaging

COMPANY PROFILE · 2026

Contract assembly of make-up packaging

LM Cosmetic Packaging (Mosca Luca) assembles components for cosmetic and pharmaceutical packaging, with a focus on make-up. The business started in 2015 as a subcontractor for other assemblers; since 2019, under Luca Mosca, we have worked directly for packaging manufacturers.

12 years	2.1 M+	3 days	≈ 0
assembling make-up packaging	pieces assembled in our record month (Nov. 2025)	average working days from components in to finished parts out (2026)	processing scrap on the material you entrust to us

What we assemble

- Mascara caps with fibre or rubber brushes, CLICK springs, required cap orientation and double caps (innercap + overcap)
- Lip gloss with flocked applicators and tuft eyeliner
- Lipsticks: pre-assembled mechanism into cap and over cap
- Cosmetic and pharmaceutical droppers, 3 to 5 parts
- Make-up bottles with wipers and airless bottles
- Surlyn perfume caps with oriented double insert and decorative caps
- Gaskets of various sizes in caps and lids, riveting
- Sorting, re-inspection and special jobs

Equipment and checks

- Two rotary tables: crimping and welding stations, 1,800-1,900 pieces/hour per table
- Semi-automatic punching machine, 8 welding stations, presses and manual workstations
- In-line visual inspection, dynamometer pull tests, automatic height measurement on the machine

Why choose us

Speed
3 working days on average from components in to finished parts out.

Cost
Near-zero scrap and a lean structure: competitive prices.

Flexibility
From samples to multi-million-piece runs, with partial deliveries.

Confidentiality
We work behind the scenes and never contact your customers.

Experience

For years we subcontracted on components from Italy's leading make-up packaging manufacturers. References available on request.

We started as a manual workshop: for samples, pre-series and small batches we have a proven method. When volumes grow, our automatic lines take over.

Available capacity

An average of 1.5 million pieces per month, over 2.1 million at peak. We have room for new partnerships, extra capacity and product launches. Your contact is the owner, who personally follows every order.

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